

AMENDMENTS TO THE CLAIMS:

This listing of claims will replace all prior versions and listings of claims in the application:

1-9. (Cancelled)

10. (Currently Amended) An oil for metal working comprising a triester of fatty acids and glycerin,

the content of oleic acid in the fatty acids being 40-98% by mass based on the total amount of the fatty acids, and

a total degree of unsaturation of the triester being no greater than 0.3.

11. (Currently Amended) The oil for metal working according to claim [[1]] 10, wherein the oil further comprises a hydrocarbon oil and the content of said triester is 1-50% by mass based on the total amount of the composition.

12. (Currently Amended) The oil for metal working according to claim [[1]] 10, wherein the content of linoleic acid in the fatty acids is 1-60% by mass based on the total amount of the fatty acids.

13. (Currently Amended) The oil for metal working according to claim [[1]] 10, wherein the content of C1-C16 fatty acids in the fatty acids is 0.1 - 30% by mass based on the total amount of the fatty acids.

14. (Currently Amended) The oil for metal working according to claim [[1]] 10, wherein the content of C6-C16 fatty acids in the fatty acids in is 0.1 - 30% by mass based on the total amount of the fatty acids.

15. (Currently Amended) The oil for metal working according to claim [[1]] 10, further comprising a monoester and/or a diester.

16. (Currently Amended) The oil for metal working according to claim [[1]] 10,
being used as a cutting oil, a grinding oil or a roll forming oil.

17. (Currently Amended) The oil for metal working according to claim [[1]] 10,
being used as a metal working oil for heavy machining, a metal working oil for difficult
machining or a metal working oil for machining of difficult-to-cut materials and/or
difficult-to-grind materials.

18. (Currently Amended) The oil for metal working according to claim [[1]] 10,
being used as an oil for metal working with a minimal quantity lubricant system.